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Page 1 SERVICE MANUAL SINGER SEWING MACHINES Classes 66, 99, and 185... Page 2 Disassembling Numbered Thread Tension Assembly Turn the thumb nut (B, Fig. 1a) to the left until the numeral "0" on the numbered dial stops opposite the center line between the plus and minus signs. Press in the dial to disengage the pin (C) in the thumb nut from the dial, and remove the thumb nut and dial, stop washer (E), tension spring (F), indicator (G), the two

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tension discs (L), and the thread take-up ...

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Well-written service manuals (Singer's are a good example) usually don't require any previous knowledge of the machine and explain it in such a way that anyone could learn it as they go along. Failing a Service Manual, the next stage down is an Adjuster's (and User's) Manual, which contains enough information to help keep a machine 'timed', at least, and set the correct needle the right way round etc.

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